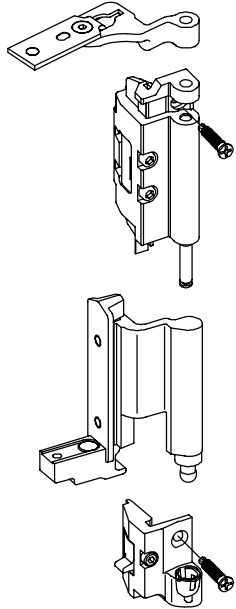


Side-hung sash fitting, clamp-on design, concealed, with external pivoting point,
Processing drawing: Register 200

Attention!
Cutting for sash width ≤ 700 mm:
 $FB = LRB + 8$ mm

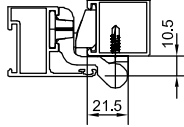


(A) Basic fitting excluding handle

**Z 995 663 02 DIN L
Z 995 663 64**

**Z 995 664 02 DIN R
Z 995 664 64**

400 mm stay-arm hinge,
made of rustproof material,
max. sash weight **100 kg**,
with additional screws
max. sash weight **125 kg**,
complete, excluding operating rods
P 496 099

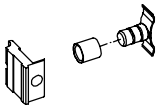


Minimum space required
at the frame = 22 mm

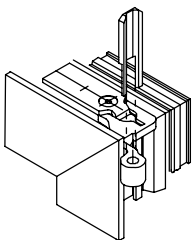


Z 908 960
**Screw for fixing stay-arm
bearing and corner bearing
from a sash weight of 100 kg**
Please order separately!

For basic fittings
Z 995 663 / 664
from a sash weight of **100 kg**
2 each required



(B) Z 994 158
Additional vertical lock,
required from a sash height of 1400 mm



(C) Z 994 159
Additional horizontal lock,
required from a sash width of 1400 mm

Z 912 283
Assembly aid for
stay-arm installation



Possible adjustment
0.6 mm to the left or right

Z 912 287
Insert sleeve for lateral sash
adjustment, to be used with
corner bearings **Z 994 253 / 254**

Z 904 943
Strike plate, adjustable,
can be used optional to **Z 911 600**

Please observe the application diagrams!

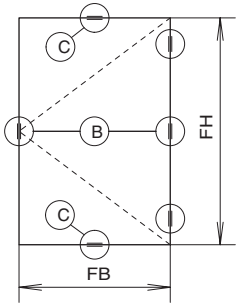
Series

2.1 EU

max.
100 kg

Order list for bulk packaging

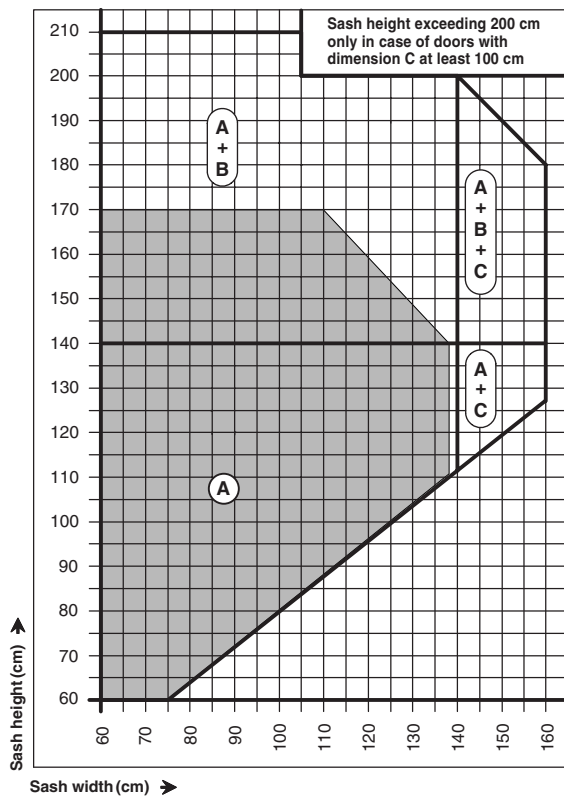
List of fittings		DIN left	DIN right
(A)		400 mm stay-arm hinge	
	Designation	PU	Z 995 663 02 / 64 Z 995 664 02 / 64
1	400 mm stay-arm	20	Z 912 266
1	Stay-arm angle	20	Z 912 899 02 / 64 Z 912 900 02 / 64
1	Stay-arm bearing, clamp-on design	40	Z 994 251 02 / 64 Z 994 252 02 / 64
1	Corner bearing, complete	40	Z 994 253 02 / 64 Z 994 254 02 / 64
1	Corner hinge, complete	40	Z 993 383 02 / 64 Z 993 384 02 / 64
1	Lever catch	100	Z 904 758
2	Strike plate	200	Z 911 600
1	Stay-arm locking slide	100	Z 911 618
1	Lower ramp	100	Z 906 364
2	Locking slides	100	Z 904 803
1	Tilting bearing	100	Z 904 810
1	Clamp-on piece for operating rod	50	Z 906 751 02
1	Schraube St 4.8x19 DIN 7981	100	Z 900 467
Please order separately!			
1	Handle with screws	20	Z 911 590 02 / 64 + Z 911 592 02 / 64
2	Screw ST 4.8x19 DIN 7504	200	Z 908 960
Please order additional locks separately in accordance with the relevant sash size!			
(B) Vertical lock		Z 994 158 consisting of:	
1	Strike plate	200	Z 911 600
1	Roller spigot	100	Z 904 934
1	Roll for roller spigot	100	Z 904 986
1	Locking part fixed frame	50	Z 905 105
1	Locking part sash	50	Z 905 106
(C) Horizontal lock		Z 994 159 consisting of:	
2	Locking slide	100	Z 904 791
2	Strike plate	200	Z 911 600
2	Corner linkage gear	100	Z 908 962
1	Securing transmission corner piece	100	Z 908 974
<p>With masonry reveals and inward-projecting mullion profiles install a stay-arm opening limiter (see Accessories).</p> <p>Templates and punching tools: see Auxiliary accessories and tools (HW)</p> <p>For special paint please note the delivery time!</p>			



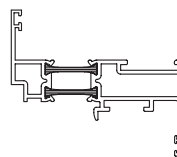
Application and sash size diagrams for side-hung sash fittings with stay-arm hinge of HUECK Series 2.1

Valid for a sash weight of 125 kg and an insert element weight up to 35 kg/m² for fittings Z 995 663/664 02/64

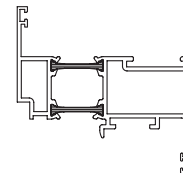
With heavier insert element weights, the sash sizes must be reduced in accordance with the diagrams for glass inserts.



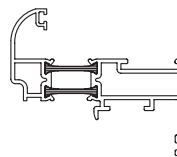
■ B 542 220



□ B 542 221



■ B 542 230



Max. installation height 100 m

Max. window sash size 2.88 m²

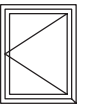
Max. door sash size 2.20 m²

Max. sash width 1600 mm

Sash width must not exceed 125% of sash height

Profile selection in accordance with application diagram (■)

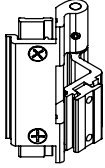
Selection of fittings in accordance with application diagram (—)



Side-hung sash fitting, clamp-on design, concealed, with external pivoting point,
Processing drawing: Register 200

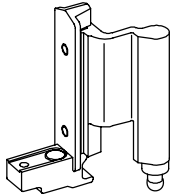
Attention!

Cutting for sash width ≤ 700 mm:
FB = LRB + 8 mm



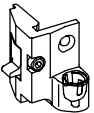
**(A) Basic fitting
excluding handle**

**Z 995 626 02 DIN L
Z 995 626 64**



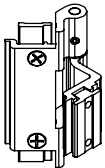
**Z 995 627 02 DIN R
Z 995 627 64**

with side-hung sash fitting,
corner hinge and corner bearing
max. sash weight 80 kg

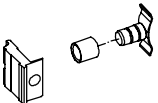


**(B) Z 993 419 02
Z 993 419 64**

Side and bottom-hung sash hinge,
clamp-on design, three-part,
suitable for DIN L and DIN R,
can be used as a centre hinge



(B) Z 994 162
Additional vertical lock,
on lock side, required from
a sash width of 1400 mm,
to be used in combination
with centre hinge Z 993 419



(B) Z 994 158
As an alternative:
additional vertical lock,
required from a sash width
of 1400 mm, to be used on
lock and hinge side

Z 904 943
Strike plate, adjustable,
can be used optional to Z 911 600

Please observe the application diagrams!

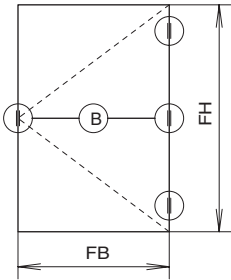
Series

2.1 EU



Order list for bulk packaging

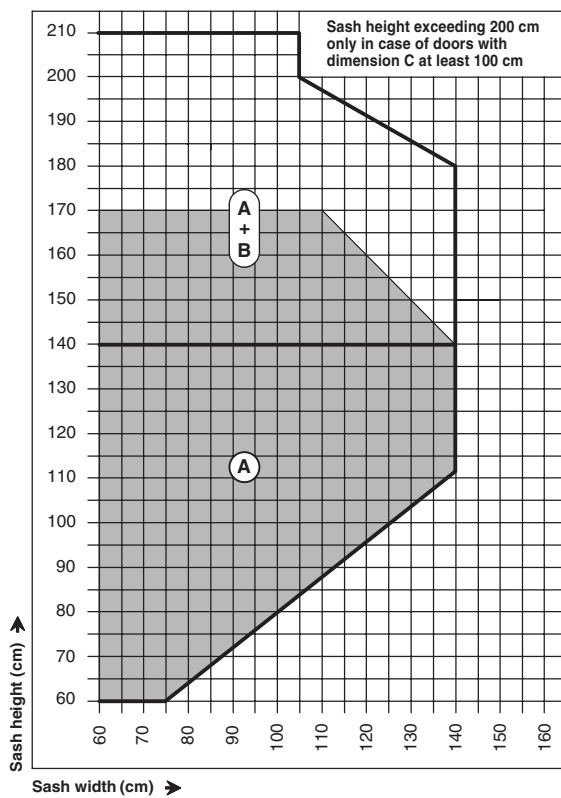
List of fittings		DIN left	DIN right
(A)			
	Designation	PU	Z 995 626 02 / 64 Z 995 627 02 / 64
1	Corner bearing, complete	40	Z 994 253 02 / 64 Z 994 254 02 / 64
1	Corner hinge, complete	40	Z 993 383 02 / 64 Z 993 384 02 / 64
1	Lever catch	100	Z 904 758
2	Strike plate	200	Z 911 600
1	Lower ramp	100	Z 906 364
2	Locking slide	100	Z 904 803
1	Tilting bearing	100	Z 904 810
1	Clamp-on piece for operating rod	50	Z 906 751 02
1	Hinge	50	Z 993 419 02 / 64
Please order separately!			
1	Handle with screws	20	Z 911 590 02 / 64 + Z 911 592 02 / 64
Please order additional locks separately in accordance with the relevant sash size!			
(C) Horizontal lock		Z 994 162 consisting of:	
1	Strike plate	200	Z 911 600
1	Roller spigot	100	Z 904 934
1	Roll for roller spigot	100	Z 904 986
(B) Vertical lock		Z 994 158 consisting of:	
1	Strike plate	200	Z 911 600
1	Roller spigot	100	Z 904 934
1	Roll for roller spigot	100	Z 904 986
1	Locking part fixed frame	50	Z 905 105
1	Locking part sash	50	Z 905 106
<p>With masonry reveals and inward-projecting mullion profiles install a stay-arm opening limiter (see Accessories).</p> <p>Templates and punching tools: see Auxiliary accessories and tools (HW)</p> <p>For special paint please note the delivery time!</p>			



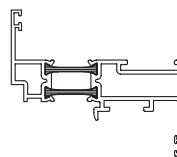
Application and sash size diagrams for side-hung sash fittings of HUECK Series 2.1

Valid for a sash weight of 80 kg and an insert element weight up to 30 kg/m² for fittings Z 995 626/627 02/64

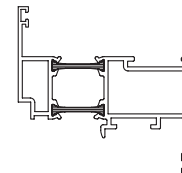
With heavier insert element weights, the sash sizes must be reduced in accordance with the diagrams for glass inserts.



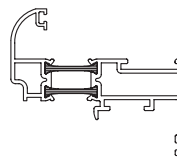
■ B 542 220



□ B 542 221



■ B 542 230



Max. installation height 100 m

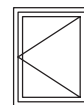
Max. window sash size 2.52 m²

Max. sash width 1400 mm

Sash width must not exceed 125% of sash height

Profile selection in accordance with application diagram (■)

Selection of fittings in accordance with application diagram (—)



Accessories for concealed side-hung sash fittings,
excluding operating rods P 496 099
Processing drawing: Register 200

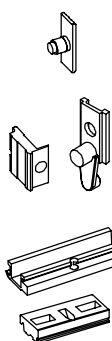
Accessories for fixed sashes
Processing drawing: Register 200

Series

2.1 EU

Attention!

Cutting for sash width ≤ 700 mm:
 $FB = LRB + 8$ mm



Locking set,
without handle

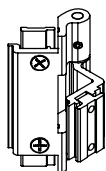
Z 994 083

including ramp set

Locking set,
without window handle

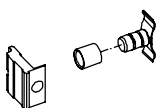
Z 994 084

including rebate gear
and ramp set



Z 993 419 02
Z 993 419 64

Side-hung sash hinge,
clamp-on design,
three-part, suitable for
DIN L and DIN R,
can be used as
a centre hinge



Z 994 158

Additional vertical lock,
required from a
sash width of 1400 mm

Please observe the application diagrams!

With masonry reveals and inward-projecting
mullion profiles install a stay-arm opening
limiter (see Accessories).

Templates and punching tools:
see Auxiliary accessories and tools (HW)

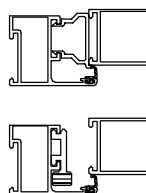
For special paint please note the delivery time!

Series

2.1 EU

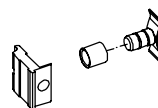
Attention!

Cutting for sash width ≤ 700 mm:
 $FB = LRB + 8$ mm



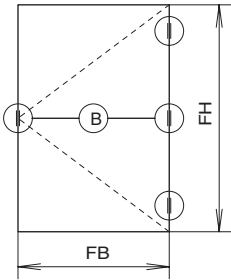
Z 994 163

Accessories for
fixed sashes



Z 994 162

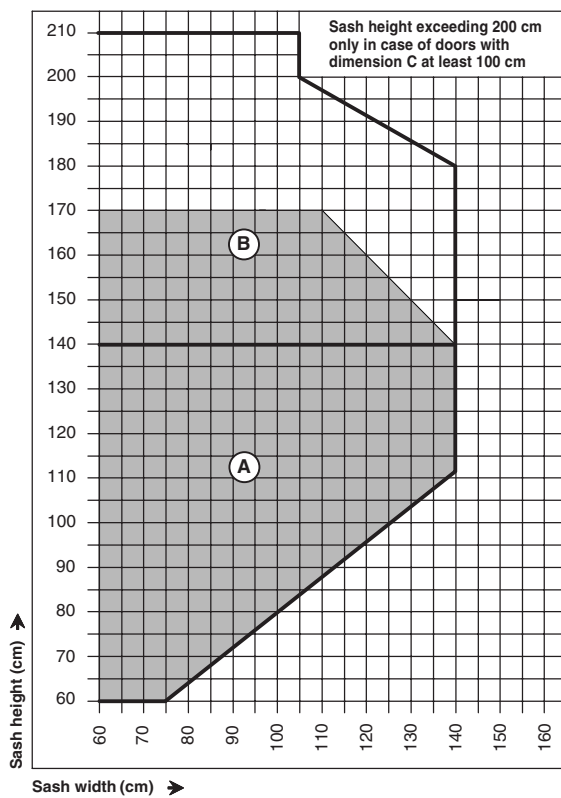
Additional vertical lock,
required from a sash
width of 1400 mm ,
to be used in combination
with centre hinge
Z 993 419



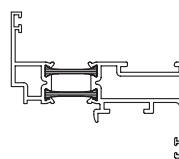
Application and sash size diagrams for side-hung sash fittings consisting of hinge and lock sets of HUECK Series 2.1

Valid for a sash weight of 80 kg and an insert element weight of up to 30 kg/m²

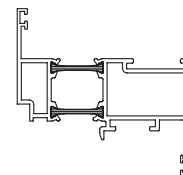
With heavier insert element weights, the sash sizes must be reduced in accordance with the diagrams for glass inserts.



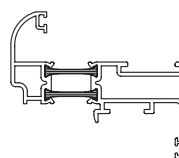
■ B 542 220



□ B 542 221



■ B 542 230



Max. installation height 100 m

Max. window sash size 2.52 m²

Max. door sash size 2.20 m²

Max. sash width 1400 mm

Sash width must not exceed 125% of sash height

Profile selection in accordance with application diagram (■)

Selection of fittings in accordance with application diagram (—)

Ⓐ

Locking set
+ 2 hinges

Ⓑ

Locking set
+ 3 hinges
+ vertical lock
on lock side,
to be used in
combination with
centre hinge

Ⓑ

As an alternative:
Locking set
+ 2 hinges
+ vertical lock
(on both sides)