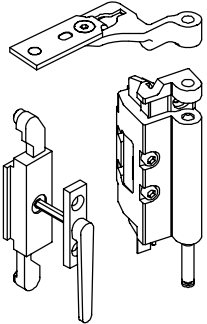


Secondary sash fitting, clamp-on design, concealed, with external pivoting point,
Processing drawing: Register 300

Series

Order list for bulk packaging

Attention!
Cutting for sash width ≤ 700 mm:
 $FB = LRB + 8$ mm



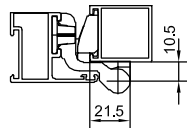
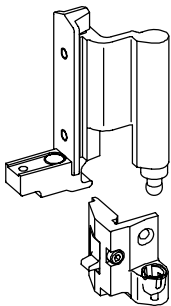
A Basic fitting for secondary sash

Z 994 527 02 DIN L
Z 994 527 64

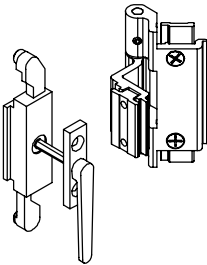
Z 994 528 02 DIN R
Z 994 528 64

400 mm stay-arm,

max. sash weight **100 kg**,
complete, excluding operating rods
P 496 099



Minimum space required
at the frame = 22 mm

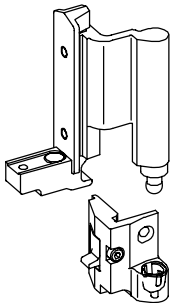


A Basic fitting for secondary sash

Z 994 529 02 DIN L
Z 994 529 64

Z 994 530 02 DIN R
Z 994 530 64

with side-hung sash fitting,
corner hinge and corner bearing,
max. sash weight **80 kg**,
complete, excluding operating rods
P 496 099



C Z 991 899 Additional vertical lock, required from a sash height of 1400 mm

Z 912 283
Assembly aid for
stay-arm installation

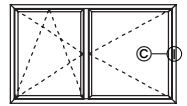
Z 912 287
Insert sleeve for lateral sash
adjustment, to be used with
corner bearings **Z 994 253 / 254**

Z 904 943
Strike plate, adjustable,
can be used optional to **Z 911 600**

Possible adjustment
0.6 mm to the left or right

Please observe the application diagrams!

1.0	1.0 IF	A 72	List of fittings	DIN left	DIN right
			A	400 mm stay-arm	
			Designation	PU	Z 994 527 02 / 64 Z 994 528 02 / 64
			1 400 mm stay-arm	20	Z 912 266
			1 Stay-arm linkage corner	20	Z 912 899 02 / 64 Z 912 900 02 / 64
			1 Stay-arm bearing, clamp-on design	40	Z 994 251 02 / 64 Z 994 252 02 / 64
			1 Corner bearing, complete	40	Z 994 253 02 / 64 Z 994 254 02 / 64
			1 Corner hinge, complete	40	Z 993 383 02 / 64 Z 993 384 02 / 64
			1 Stay-arm locking slide	100	Z 911 618
			3 Tilting bearing	100	Z 904 810
			1 Screw St 4.9x19 DIN 7981	100	Z 900 467
			1 Sash ramp secondary sash	20	Z 906 195
			1 Secondary sash lock, complete	20	Z 994 531
			1 Locking slide	100	Z 905 792 Z 905 793
			1 Tilting bearing, adjustable	100	Z 904 944
			A	with hinge	
			Designation	PU	Z 994 529 02 / 64 Z 994 530 02 / 64
			1 Corner bearing, complete	40	Z 994 253 02 / 64 Z 994 254 02 / 64
			1 Corner hinge, complete	40	Z 993 383 02 / 64 Z 993 384 02 / 64
			3 Tilting bearing	100	Z 904 810
			1 Hinge	50	Z 993 419 02 / 64
			1 Sash ramp secondary sash	20	Z 906 195
			1 Secondary sash lock, complete	20	Z 994 531
			1 Locking slide	100	Z 905 792 Z 905 793
			1 Tilting bearing, adjustable	100	Z 904 944
			Please order additional locks separately in accordance with the relevant sash size!		
			C Vertical lock	Z 991 899 consisting of:	
			1 Locking part fixed frame	50	Z 905 105
			1 Locking part sash	50	Z 905 106
			Please order fittings for ventilation sash separately!		
			Ventilation sash Secondary sash		
			For further accessories for secondary sash see also the following page!		
			With masonry reveals and inward-projecting mullion profiles install a stay-arm opening limiter (see Accessories).		
			VOB (German Standard Building Contract Terms) DIN 18360 make it obligatory to install safety devices to prevent false operation.		
			Templates and punching tools: see Auxiliary accessories and tools (HW)		
			For special paint please note the delivery time!		



Required accessories for secondary sash fittings
Processing drawing: Register 300

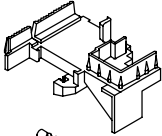
Series

	1.0	1.0 IF	A 72
•			
•			
•			
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Z 994 055

1 Set

End pieces for secondary sash profile, complete with shaped gasket pieces, **white**



Z 994 056

1 Set

End pieces for secondary sash profile, complete with shaped gasket pieces, **black**



Z 911 261

Cover piece, **white**,
for secondary sash profile
B 510 640
2 each required

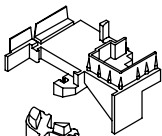
Z 911 262

Cover piece, **black**,
for secondary sash profile
B 510 640
2 each required

Z 994 225

1 Set

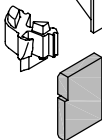
End pieces for secondary sash profile, complete with shaped gasket pieces, **white**



Z 994 226

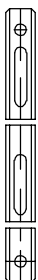
1 Set

End pieces for secondary sash profile, complete with shaped gasket pieces, **black**



Z 992 148

Set of operating rods,
shaped for windows



Z 992 149

Set of operating rods,
shaped for doors

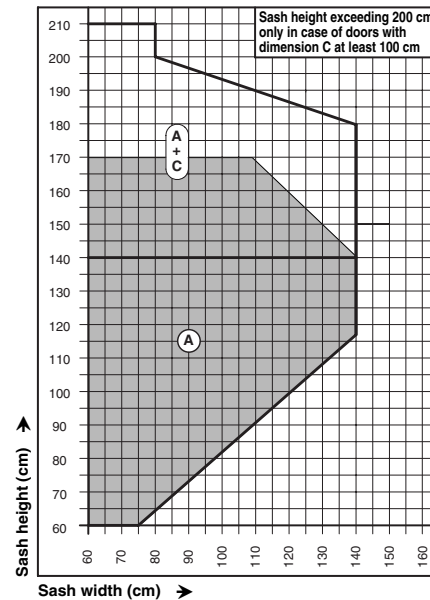
Application and sash size diagrams for secondary sash fittings of HUECK Series 1.0

Valid for a sash weight of 80 kg and an insert element weight of up to 30 kg/m² for fittings Z 994 192/193 02/64

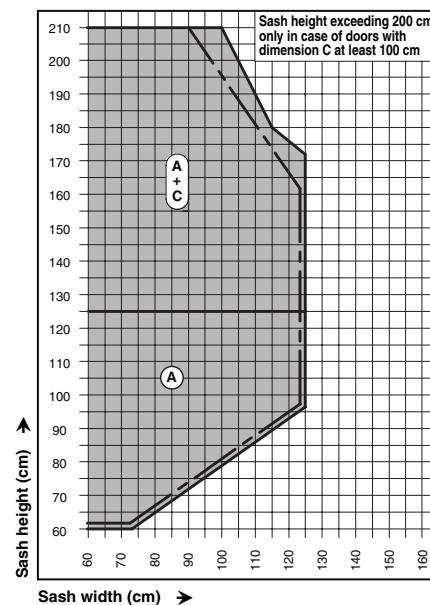
Valid for a sash weight of 100 kg and an insert element weight of up to 30 kg/m² for fittings Z 994 265/266 02/64

With heavier insert element weights, the sash sizes must be reduced in accordance with the diagrams for glass inserts.

Insert element weight up to:
 ————— 30 kg
 - - - - - 35 kg



- B 510 201
- B 510 241
- B 510 202
- B 510 200
- B 510 240
- B 510 230



- B 510 270
- B 510 271

Max. installation height 100 m

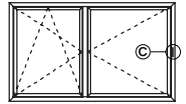
FB₁ + FB₂ must not exceed 250 cm

Max. sash weight for clamp-on fitting 80 kg

Max. sash weight for screw-on fitting 100 kg

Profile selection in accordance with application diagram (■)

Selection of fittings in accordance with application diagram (—)



Components for constructing a secondary sash fitting, clamp-on design, concealed, with external pivoting point, max. sash weight 80 kg, complete excluding operating rods P 496 099
Processing drawing: Register 300

Attention!
Cutting for sash width ≤ 700 mm:
 $FB = LRB + 8$ mm

Z 992 854
Locking set
concealed, for secondary sash with side-hung sash, 1 set required for each window element

Z 907 569
Locking slide,
required as ventilation sash in addition to **Z 992 854** on door elements and turn/tilt sashes

Z 993 479 02 DIN L
Z 993 480 02 DIN R
Hinge sets for secondary sashes,
suitable for clamp-on turn/tilt sash fittings

Z 993 591 DIN L
Z 993 592 DIN R
Accessory set,
for turn/tilt sash as ventilation sash

Z 993 560 02
Z 993 560 64
Locking set
for secondary sash, complete with double-fork handle for simultaneous operation of side-hung sash and secondary sash

Z 991 858
Ramp set
required in addition if locking set **Z 993 560 02/64** is used

Z 993 419 02
Z 993 419 64
Side-hung sash hinge, clamp-on design, three-part, suitable for DIN L and DIN R, can be used as a centre hinge

Minimum space required at the frame = 22 mm

Z 994 158
Additional vertical lock,
required from a sash height of 1400 mm

Z 992 862
1 set of trimming pieces complete for secondary sash profile, **black**

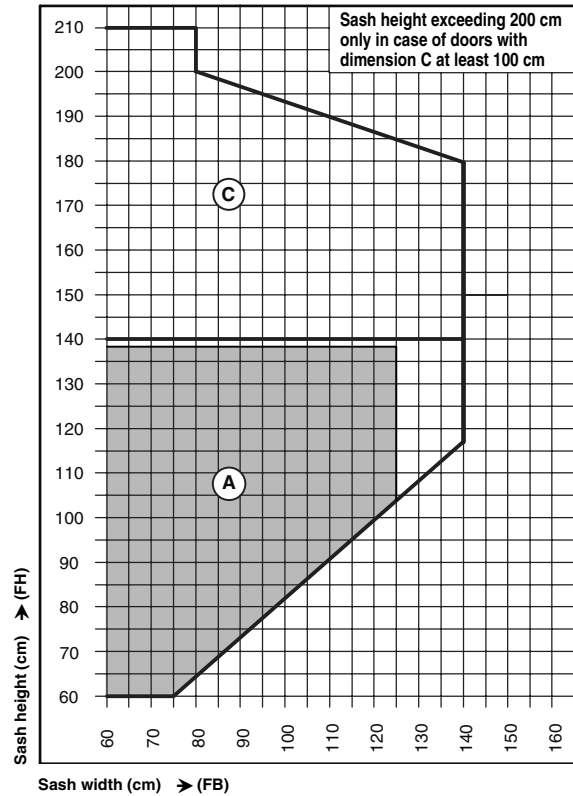
Series

A 72

Application and sash size diagrams for secondary sash fittings of HUECK Series A 72

Valid for 80 kg sash weight and insert element weight up to 30 kg/m² for locking sets Z 992 854, Z 993 560 02/64 with hinge sets Z 993 479/480, Z 993 419.

With heavier insert element weights, the sash sizes must be reduced in accordance with the diagrams for glass inserts.



■ **P 572 210** ■ **P 572 212**
□ **P 572 211** □ **P 572 213**

Max. installation height 20 m
FB1 + FB2 must not exceed 250 cm
Max. sash weight 80 kg

Profile selection in accordance with application diagram (■)
Selection of fittings in accordance with application diagram (—)

(A) Locking set
+ 2 side-hung sash hinges
or 1 hinge set

(C) Locking set
+ 1 hinge set
+ vertical locking
(on hinge side)

Please observe the application diagrams!

With masonry reveals and inward-projecting mullion profiles install a stay-arm opening limiter (see Accessories).

VOB (German Standard Building Contract Terms) DIN 18360 make it obligatory to install safety devices to prevent false operation.

Templates and punching tools:
see Auxiliary accessories and tools (HW)

For special paint please note the delivery time!