

## Glazing tables 72 E floating windows

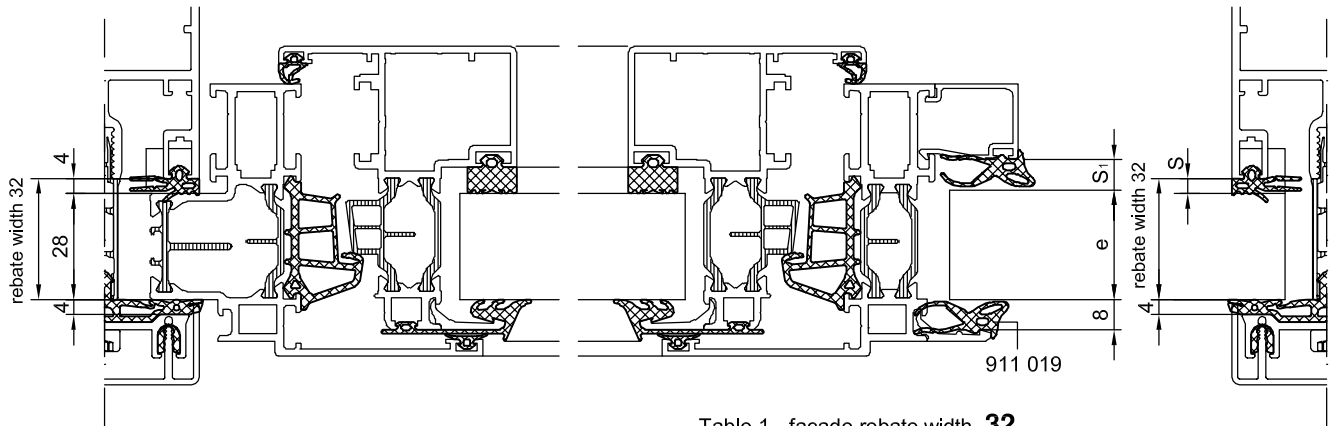


Table 1 - façade rebate width **32**

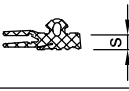
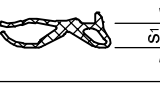
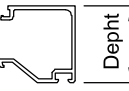
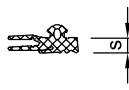
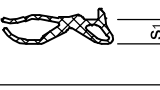

Filling thickness e 1)	20	21	22	23	24	25	26	27	28
Internal gasket 	911 824	911 824	911 823	911 823	911 822	911 822	911 821	911 821	911 820
Gap dimension S	12	12	10	10	8	8	6	6	4
Internal gasket 	911 019	911 072	911 072	911 019	911 019	911 019	911 072	911 072	911 019
Gap dimension S1	7	6	5	9	8	7	6	5	9
Glazing rebate profile 	51 431 0	51 431 0	51 431 0	51 425 0	51 425 0	51 425 0	51 425 0	51 425 0	51 420 0
Depth	30	30	30	25	25	25	25	25	20

Table 2 - façade rebate width **42**

Filling thickness e 1)	30	31	32	33	34	35	36	37	38
Internal gasket 	911 824	911 824	911 823	911 823	911 822	911 822	911 821	911 821	911 820
Gap dimension S	12	12	10	10	8	8	6	6	4
Internal gasket 	911 019	911 072	911 072	911 072	911 019	911 019	911 072	911 072	911 072
Gap dimension S1	7	6	5	4	8	7	6	5	4
Glazing rebate profile 	51 420 0	51 420 0	51 420 0	51 420 0	51 415 0	51 415 0	51 415 0	51 415 0	51 415 0
Depth	20	20	20	20	15	15	15	15	15

1) The indicated filling thickness dimensions are nominal dimensions.  
When selecting the internal gasket, the glazing and profile tolerances have to be observed at all times.  
It might be necessary to plan the use of a smaller / larger internal gasket.

### Profile depth 92: Application in façades

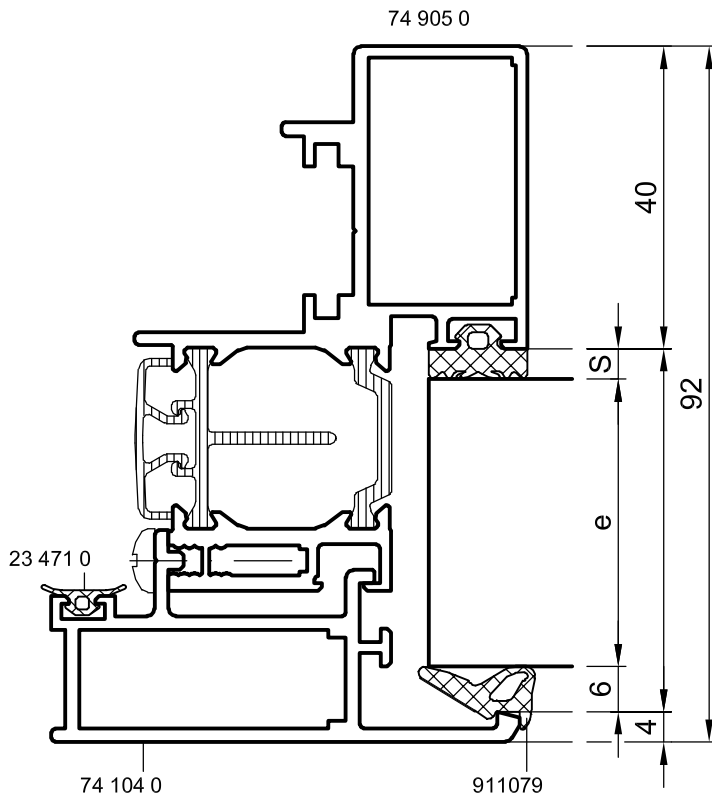


Table 1 - rebate width **48**, glazing bead 74 104 0

Filling thickness e <sup>1)</sup>	27	28	29	30	31	32	33	34	35	36	37	38
Internal gasket	23 955 0	23 954 0	23 960 0	23 961 0	23 971 0	23 970 0	23 969 0	23 968 0	23 967 0	23 966 0	23 965 0	23 964 0
Gap dimension S	15	14	13	12	11	10	9	8	7	6	5	4

Table 2 - rebate width **48**, glazing bead 74 104 0

Filling thickness e <sup>1)</sup>			30		33		35	36	37	
Internal gasket <sup>2)</sup>			23 979 0		23 978 0		23 988 0	23 977 0	23 976 0	
Gap dimension S			12		9		7	6	5	

1) The indicated filling thickness dimensions are nominal dimensions. When selecting the internal gasket, the glazing and profile tolerances have to be observed at all times.

It might be necessary to plan the use of a smaller / larger internal gasket.

2) Continuous assembly with internal hinge gaskets table 2. Cf. glazing tables for integrated sashes.

## Glazing tables for stepped insulating glass Top-hung projecting out sash 74 905 0

### Profile depth 91: Application in façades

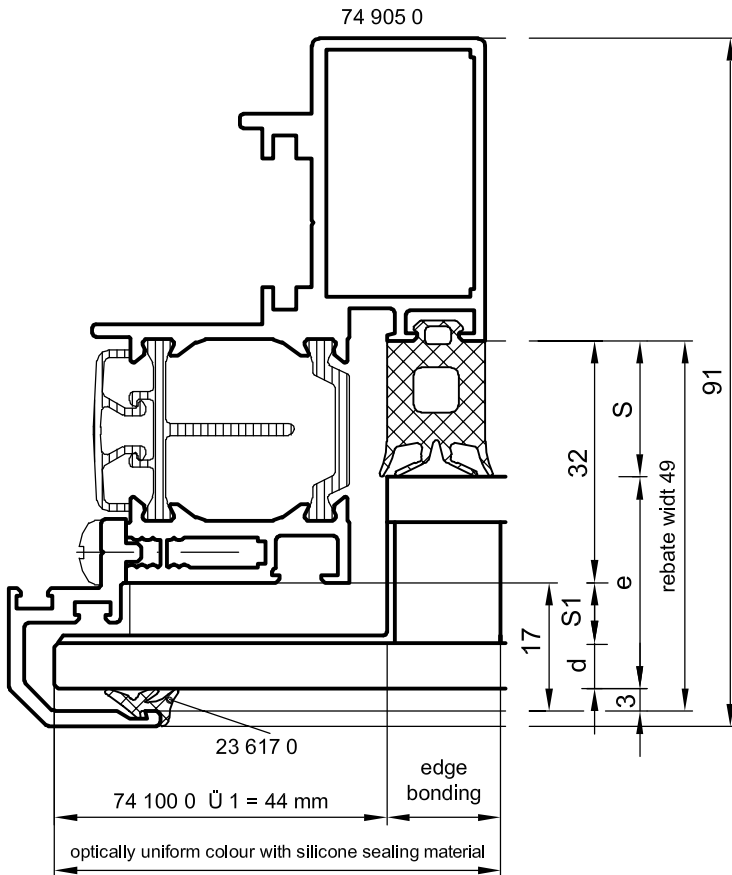


Table 3 - rebate width **49**, support profile 74 100 0

Filling thickness e	28		29		30		31	
Pane thickness d	6	8	6	8	6	8	6	8
Gap dimension S	18	18	17	17	16	16	15	15
Joint thickness S1	7.5	6	7.5	6	7.5	6	7.5	6
Sealing tape	23 745 0	23 797 0						
Internal gasket	23 610 0	23 610 0	23 610 0	23 610 0	23 611 0	23 611 0	23 611 0	23 611 0

### SG-sash: use in façades

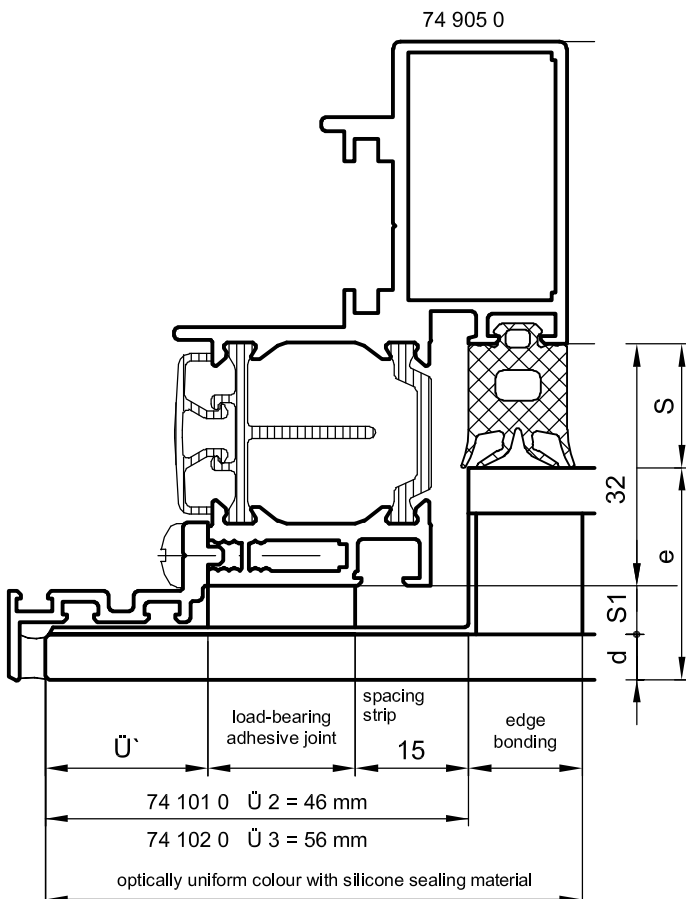


Table 4 - for supporting profiles 74 101 0, 74 102 0

Filling thickness e	26	28	27	29	28	30	29	31
Pane thickness d	6	8	6	8	6	8	6	8
Gap dimension S	18	18	17	17	16	16	15	15
Joint thickness S1	6.4	6.4	6.4	6.4	6.4	6.4	6.4	6.4
Internal gasket	23 610 0	23 610 0	23 610 0	23 610 0	23 611 0	23 611 0	23 611 0	23 611 0

glue bonding area, anodised, A6-C35 (testet according to Dow Corning-method)

Please use the request / order form for stepped insulating glass on page 30.