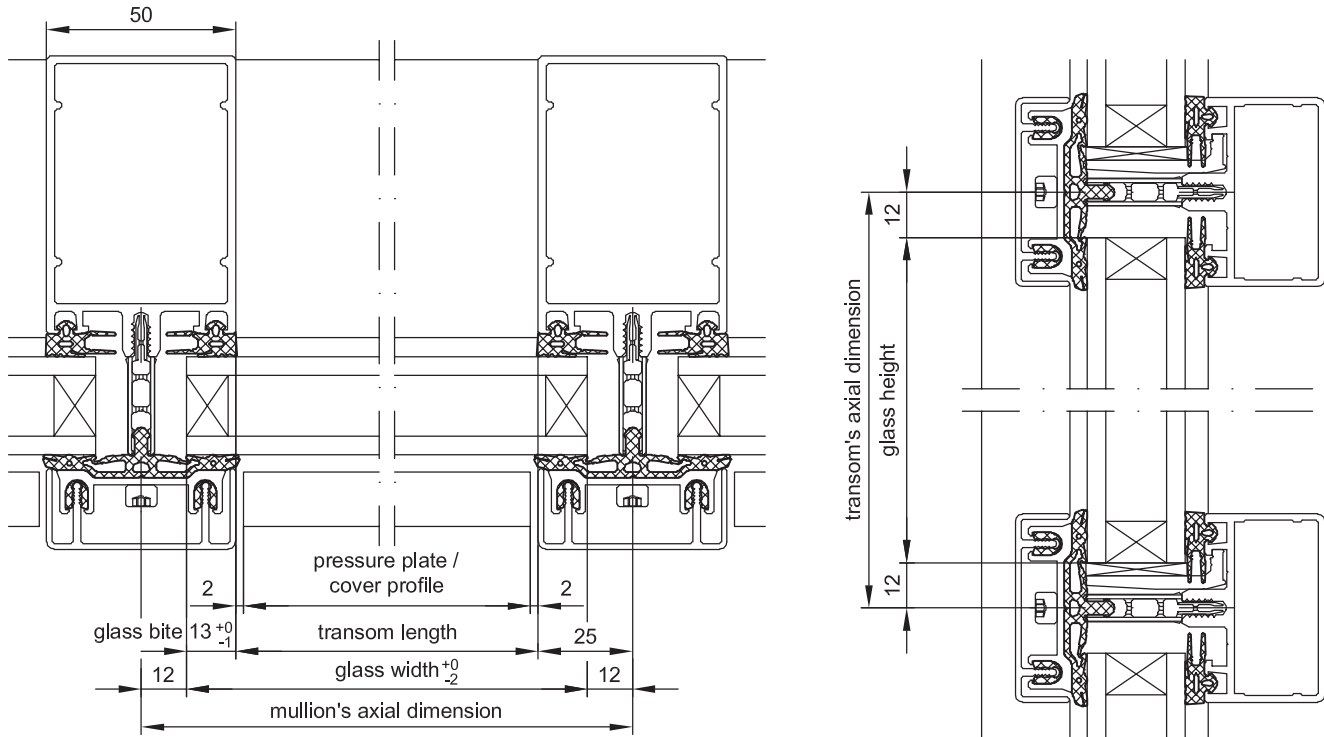


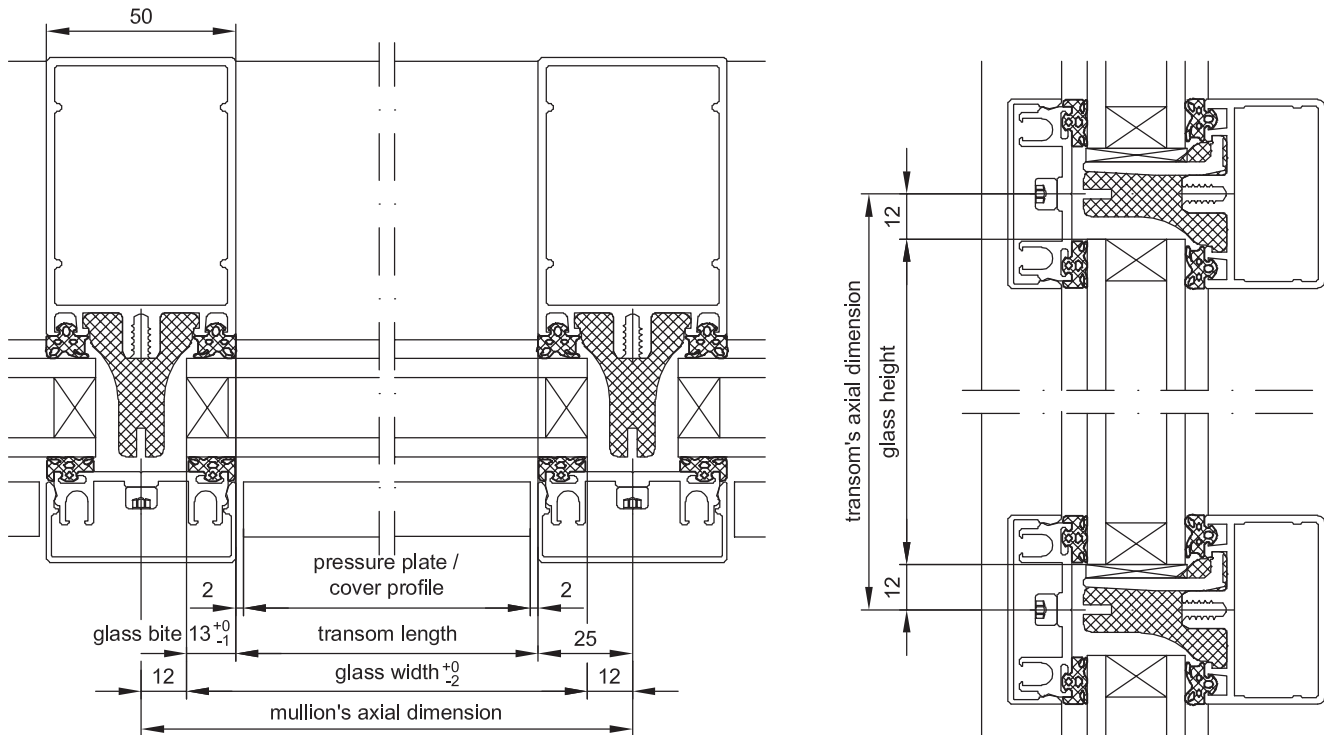
3 Cutting to length dimensions for transom, pressure plate, cover profile and glass dimensions

3.1 Spacer profile with continuous pressure plate glazing gasket



Cutting to length dimensions: transom length = mullion's axial dimension - 50 mm
 pressure plate and cover profiles = mullion's axial dimension - 54 mm
 glass dimension (mullion and transom) = mullion's axial dimension - 24 mm

3.2 Insulating profile with individual pressure plate glazing gaskets



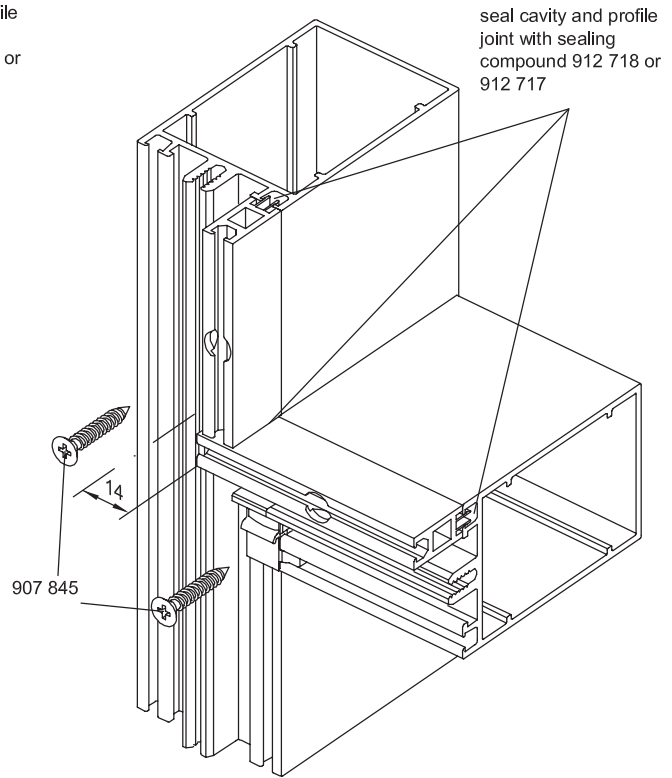
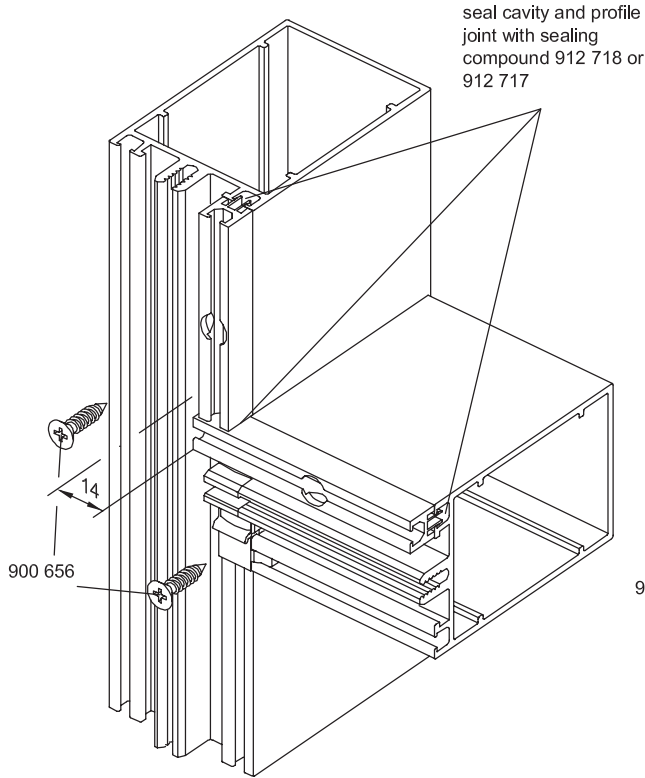
Cutting to length dimensions: transom length = mullion's axial dimension - 50 mm
 pressure plate and cover profiles = mullion's axial dimension - 54 mm
 glass dimension (mullion and transom) = mullion's axial dimension - 24 mm

3.3 Processing supplementary profiles

Supplementary profiles are to be cut into length according to the actual size. The sill of the supplementary profiles has to be notched in accordance with the dimensions so that they fit over the transom housing gasket.

Attention!

Make sure the glass supports are hung before fixing the supplementary profiles!



Cutting to length dimensions: supplementary profile in mullion = transom's axial dimension - 50 mm
 supplementary profile in transom = mullion's axial dimension - 28 mm

