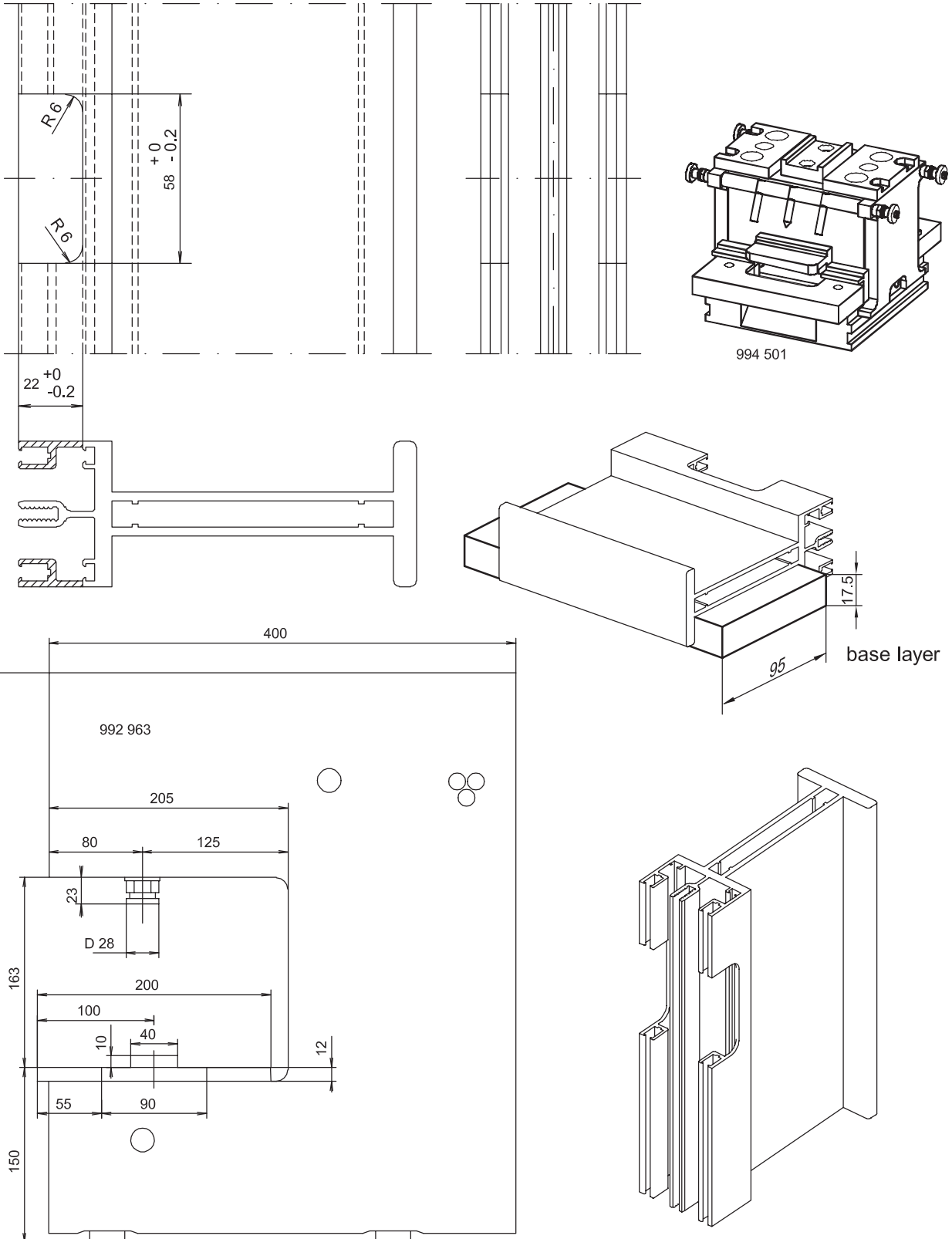


24 Technical façade

24.1 Mullion processing

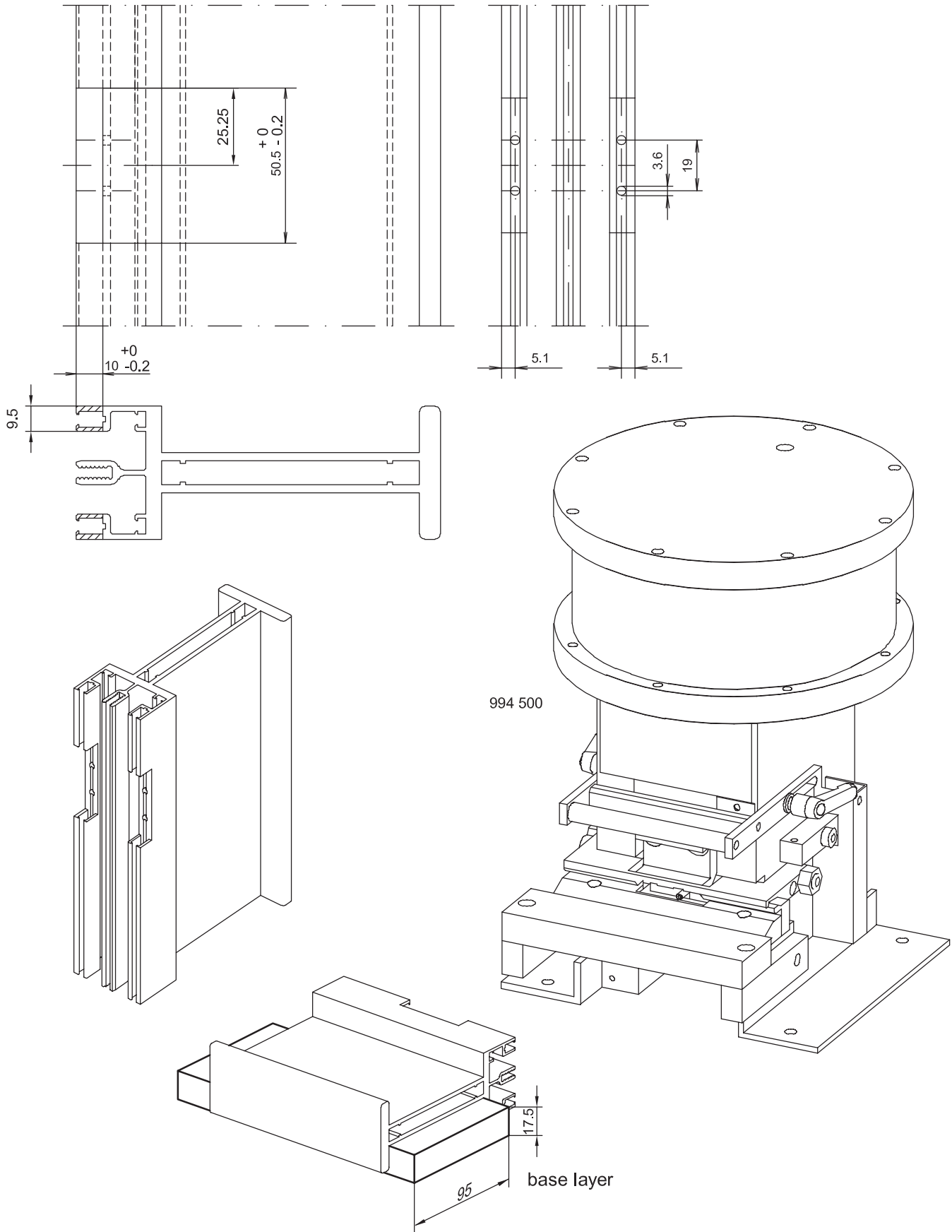
24.1.1 Mullion processing, art. no. 519 140, for inlet transom

Punching tool, art. no. 994 501, is used to notch the transom profiles. Work with a base layer in order to guarantee safe profile support. The punching tools fit into punching rack, art. no. 992 963. Manual processing according to dimension sketch.



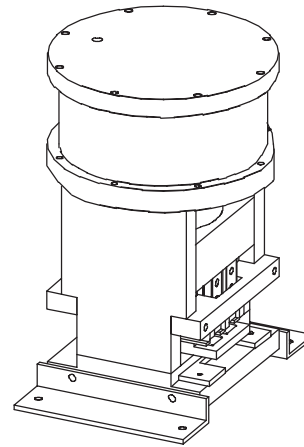
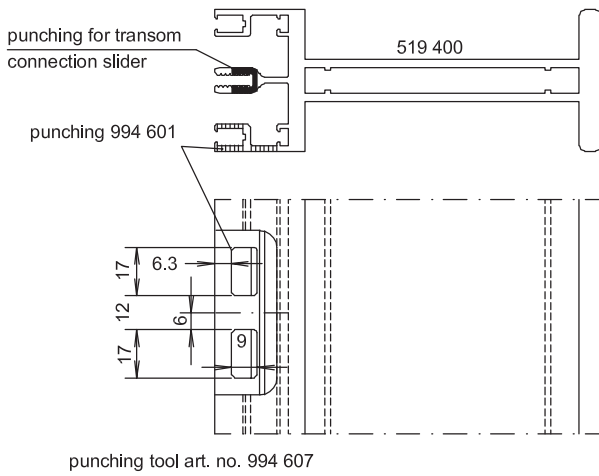
24.1.2 Mullion processing, art. no. 519 140 for deepened transom

Punching tool, art. no. 994 500, is used to notch the transom profiles and install the screw holes. Work with a base layer in order to guarantee safe profile support. Manual processing according to dimension sketch. The screw holes are installed using drilling jig art. no. 911 847.



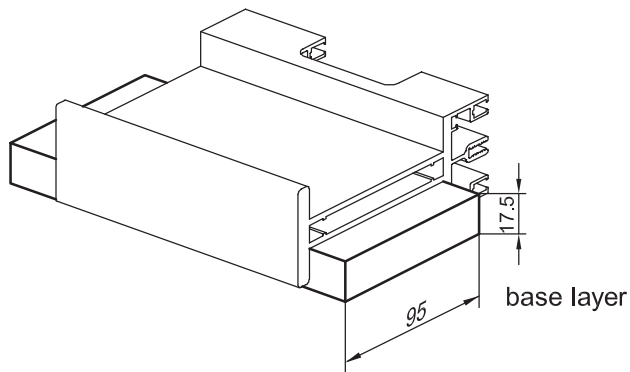
24.1.3 Transom retainer, art. no. 994 519

The mullion must be processed according to the dimension sketch using the punching tool art. no. 994 607 for the transom retainer, art. no. 994 519.



994 607

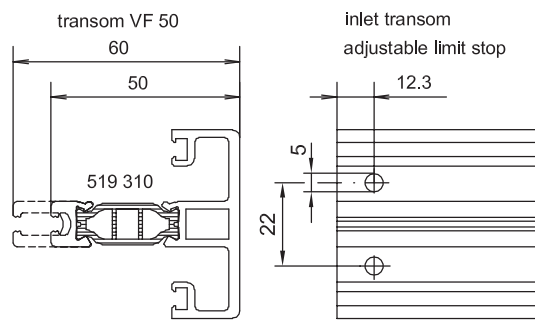
Work with a base layer in order to guarantee safe profile support.



24.2 Transom processing

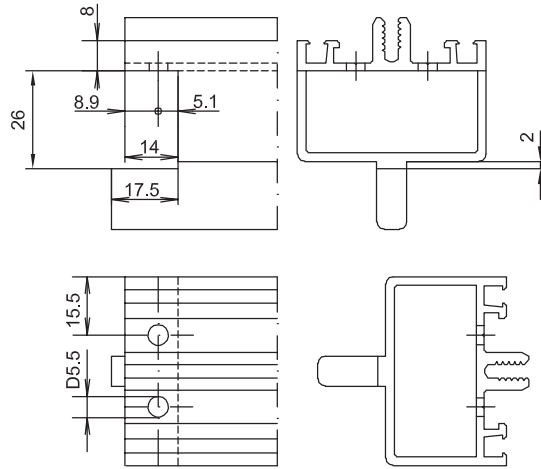
24.2.1 Transom processing for inlet transom

Drill out the fixing holes according to the dimension sketch using drilling jig art. no. 912 006 or punch out using punching tool art. no. 994 506.



24.2.2 Transom processing deepened transom

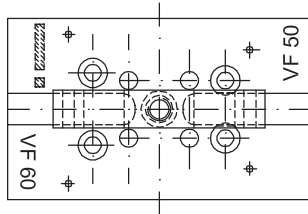
The transom notches are to be carried out in accordance with the dimension sketch.



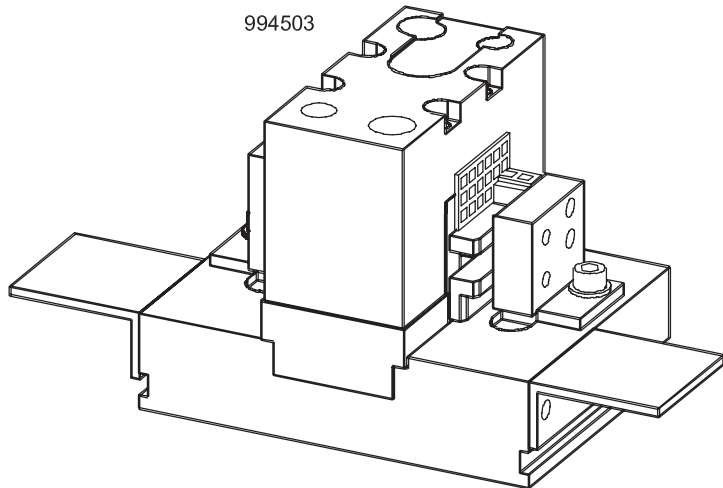
Install the fixing holes

in accordance with dimension sketch using punching tool art. no. 994 503. The fixing holes can also be drilled out using the drilling jig art. no. 911 848.

911848



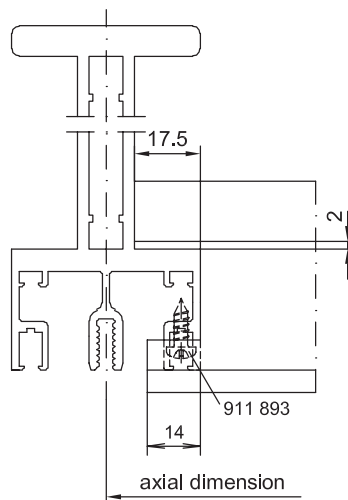
994503



24.3 Assembling mullions and transoms

24.3.1 Assembling mullions and inlet transoms (as for normal construction)

24.3.2 Assembling mullions and deepened transoms (art. no. 519 340)



transom length: axial dimension - 15 mm.