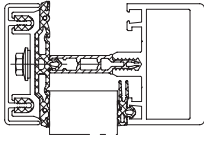
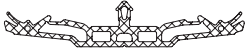


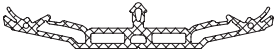
## EPDM pressure plate glazing gaskets



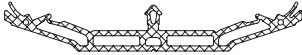
**911 930**  
External pressure plate glazing gasket, black, suitable for profiles 423 400/401 523 420/421



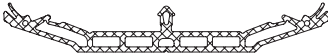
**911 831**  
External pressure plate glazing gasket, black, suitable for the profile 419 405



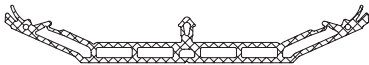
**911 832**  
External pressure plate glazing gasket, black, suitable for the profile 419 406



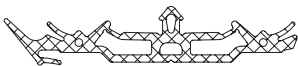
**911 833**  
External pressure plate glazing gasket, black, suitable for the profile 419 407



**911 834**  
External pressure plate glazing gasket, black, suitable for the profiles 419 408 / 410



**911 835**  
External pressure plate glazing gasket, black, suitable for the profile 419 411



**911 845**  
External pressure plate glazing gasket, black, suitable for pressure plate profile 419 401/403, applicable in the roof area in connection with profile 419 603



**911 819**  
Flexible gasket, suitable for the profiles 519 320/321

See tables on pages 24 - 30 for the application range of these internal glazing gaskets.

## EPDM glazing gaskets



**911 820**  
Internal glazing gasket, black, suitable in combination with the external pressure plate glazing gaskets, 4 mm spacer

911 820 22 0002 coiled to the left  
911 820 22 0003 coiled to the right  
912 570 22 gasket frame



**911 821**  
Internal glazing gasket, black, as 911 820, but 6 mm spacer

911 821 22 0002 coiled to the left  
911 821 22 0003 coiled to the right  
912 771 22 gasket frame



**911 822**  
Internal glazing gasket, black, as 911 820, but 8 mm spacer

911 822 22 0002 coiled to the left  
911 822 22 0003 coiled to the right  
912 582 22 gasket frame



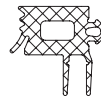
**911 823**  
Internal glazing gasket, black, as 911 820, but 10 mm spacer

911 823 22 0002 coiled to the left  
911 823 22 0003 coiled to the right  
912 944 22 gasket frame

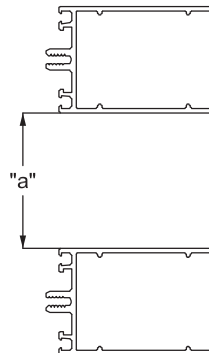


**911 824**  
Internal glazing gasket, black, as 911 820, but 12 mm spacer

911 824 22 0002 coiled to the left  
911 824 22 0003 coiled to the right  
912 637 22 gasket frame



**912 315**  
Internal glazing gasket, black, suitable for skylight windows when fixed frame 519 511 is used, 14 mm spacer

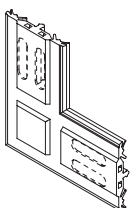


Surcharge for vulcanizing a frame made of profiles "Internal sealing system" (siliconized).

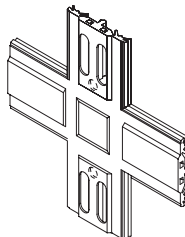
(Please note the delivery time!)

Please indicate frame dimension "a" when placing your order!

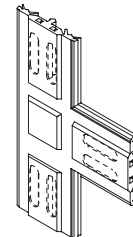
## EPDM shaped gasket pieces



**911 940**  
Shaped gasket piece with openings for vapour pressure equalization, black, angular, suitable for external pressure plate glazing gasket 911 830



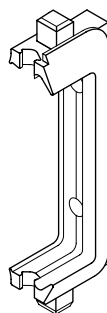
**911 941**  
Shaped gasket piece with openings for vapour pressure equalization, black, cross-shaped, suitable for external pressure plate glazing gasket 911 830

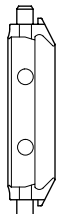
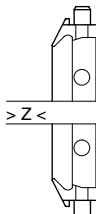
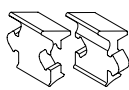
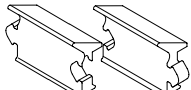
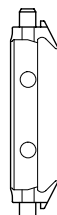
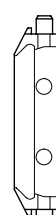
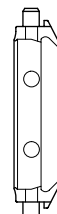
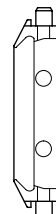
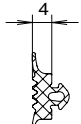


**911 942**  
Shaped gasket piece with openings for vapour pressure equalization, black, T-shaped, suitable for external pressure plate glazing gasket 911 830

For applying the EPDM gaskets we recommend the use of lubrication fluid 902 179 (PU = 3 litres). See page 56 for external pressure plate glazing gasket and internal glazing gasket.

## EPDM transom housing gaskets for inlet transom



 <p><b>911 901</b> Transom housing gasket, black, for sealing transom joints, for profiles 523 310/311</p>	 <p><b>994 507</b> Transom housing gasket, black, divided, for sealing the 135° bending points, space "Z" has to be supplemented by means of sealing pieces from 911 718</p>
 <p><b>994 508</b> Shaped gasket pieces, required when the supplementary profile 419 900 is used, in combination with transom housing gaskets 911 901 and 994 507</p>	 <p><b>994 509</b> Shaped gasket pieces, required when the supplementary profile 519 901 is used, in combination with transom housing gaskets 911 901 and 994 507</p>
 <p><b>911 923</b> Transom housing gasket, black, for sealing slanted transom joints of approx. 9°, for profile 523 310, left-facing</p>	 <p><b>911 924</b> Transom housing gasket, black, as 911 923, but right-facing</p>
 <p><b>911 925</b> Transom housing gasket, black, for sealing slanted transom joints of approx. 18°, for profile 523 310, left-facing</p>	 <p><b>911 926</b> Transom housing gasket, black, as 911 925, but right-facing</p>
 <p><b>911 718</b> Glazing gasket, used for sealing pieces when transom housing gasket 994 507 is used.</p>	

Article number	Transom housing gasket	Application range
911 901	Standard design	from 0° to 6°
911 923 911 924	9° left-facing 9° right-facing	from 3° to 15°
911 925 911 926	18° left-facing 18° right facing	from 12° to 24°

## EPDM transom housing gaskets for deepened transoms


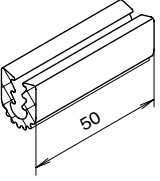
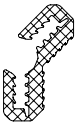
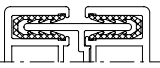
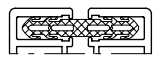

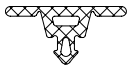



**911 900**  
Transom housing gasket, black, for sealing transom joints


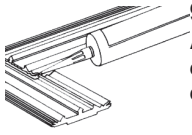
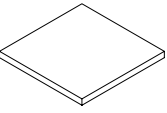


**911 829**  
Seal, black, for sealing slanted transom joints

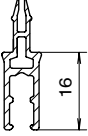
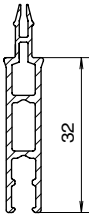
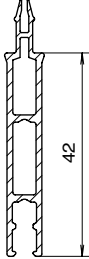
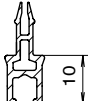
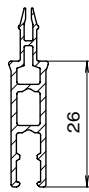
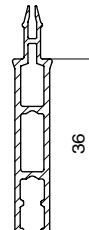
## EPDM connecting gaskets

 <p>Metre-length material</p> <p><b>906 789</b> Rubber clip piece, metre-length material, to be used with cover profiles, applicable in 50 mm lengths, suitable for profiles 419 400/403/405/406/407/408/410/411/523 403 (for production 907 686)</p>	 <p><b>907 686</b> Rubber clip piece, as 906 789, but in 50 mm lengths</p>	 <p><b>906 775</b> Connecting gasket, 135° inclination, black, suitable for profile 419 371</p>
 <p><b>904 107</b> Expansion gasket, required for the split mullions in combination with profiles 419 135/136 (housing for a material thickness of 2 – 3 mm)</p>	 <p><b>911 577</b> Expansion gasket profile, for connecting split mullions 523 131 – 523 134 and 523 137</p>	 <p><b>911 025</b> Gasket, required if the split mullions are used in combination with profile 419 135</p>
 <p><b>911 805</b> Silicone gasket, as a spacer for joints in the transom-roof area.</p>	 <p><b>911 109</b> Gasket, black, for recess joint between transom and insert elements</p>	

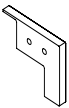
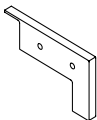
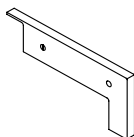
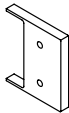
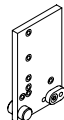

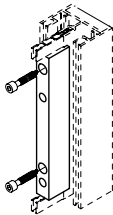
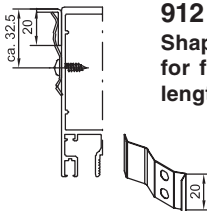
## Sealing tape, gasket plate and sealing adhesive

<p><b>906 824</b> Sealing tape, 15 x 2 mm, self-adhesive, fixed between the gasket joints for sealing purposes, l = 30 m roll, processing temperature: 5° – 45° Celsius</p>	<p><b>911 828</b> Sealing tape, 50 x 1.5 mm, self-adhesive, fixed between the gasket joints for sealing purposes, l = 40 m roll, processing temperature: 5° – 45° Celsius</p>	
 <p><b>903 941</b> EPDM adhesive, for fixing the shaped gasket pieces, processing temperature from 12° to 40° Celsius</p>	 <p><b>912 717 grey</b> <b>912 718 black</b> Adhesive and sealing compound, EPDM-compatible</p>	 <p><b>906 826</b> Gasket plate, 75 x 75 x 5 mm, used for sealing the end of the mullion profile, self-adhesive</p>

## Plastic spacer profiles

 <p><b>910 065</b> Plastic spacer profile, applicable for the VF60 mullion profiles with a glass thickness of 4 – 12 mm, colour: black, length = 6.5 m</p>	 <p><b>910 067</b> Plastic spacer profile, applicable for the VF60 mullion profiles with a glass thickness of 20 – 28 mm, colour: black, length = 6.5 m</p>	 <p><b>910 069</b> Plastic spacer profile, applicable for the VF60 mullion profiles with a glass thickness of 30 – 38 mm, colour: black, length = 6.5 m</p>
 <p><b>910 064</b> Plastic spacer profile, applicable for VF60 mullion profiles 523 300/301/302/303 with a glass thickness of 4 – 12 mm, colour: black, length = 6.5 m</p>	 <p><b>910 066</b> Plastic spacer profile, applicable for VF60 mullion profiles 523 300/301/302/303 with a glass thickness of 20 - 28 mm, colour: black, length = 6.5 m</p>	 <p><b>910 068</b> Plastic spacer profile, applicable for VF60 mullion profiles 523 300/301/302/303 with a glass thickness of 30 - 38 mm, colour: black, length = 6.5 m</p>

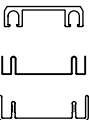
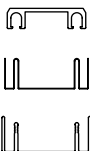
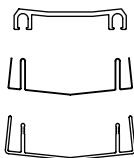
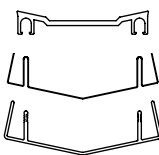
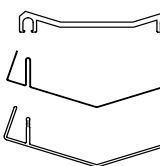
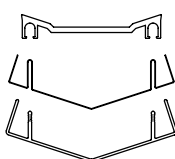
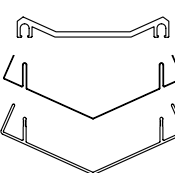
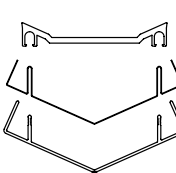
## Connecting pieces

 <p><b>907 712</b> Shaped piece made of hard rubber, black, for fixing profile 460 704</p>	 <p><b>906 846</b> Shaped piece made of hard rubber, black, for fixing profile 460 700</p>	 <p><b>906 847</b> Shaped piece made of hard rubber, black, for fixing profile 460 702</p>
<p><b>911 124</b> Shaped piece made of hard rubber, black, for fixing profile 460 705</p>	 <p><b>906 848</b> Shaped piece made of hard rubber, black, for fixing bark-box transom profile 560 703</p>	 <p><b>908 150</b> Drilling jig, suitable for the shaped pieces made of hard rubber 906 846/847/848, 907 712, 911 124</p>
 <p><b>911 904</b> Plastic sliding piece, black, can be inserted between mullion and steel, for profiles 423 140 – 423 144</p>	 <p><b>912 236</b> Assembly aid for fixing the screen</p>	 <p><b>912 237</b> Shaped spring plate for fixing flashings, length = 20 mm</p>

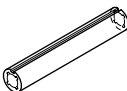


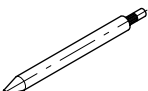
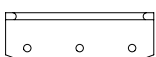
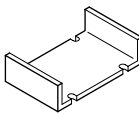
## Shaped pieces, required in case of field-by-field drainage

 <p><b>911 975</b> Rebate depth 16 mm</p>	 <p><b>911 974</b> Rebate depth 32 mm</p>	 <p><b>911 976</b> Rebate depth 42 mm</p>	 <p><b>912 935</b> Rebate depth 52 mm</p>
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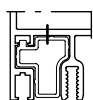
## Expansion joint plates

 <p><b>906 855</b> Expansion joint plate, aluminium, for cover profile 460 600, length = 60 mm</p>	 <p><b>906 856</b> Expansion joint plate, aluminium, for cover profile 460 601, length = 60 mm</p>	 <p><b>906 982</b> Expansion joint plate, aluminium, for cover profile 460 606, length = 60 mm</p>
 <p><b>911 920</b> Expansion joint plate, aluminium, for cover profile 423 606, length = 60 mm</p>	 <p><b>906 984</b> Expansion joint plate, aluminium, for cover profile 460 608, length = 60 mm</p>	 <p><b>911 921</b> Expansion joint plate, aluminium, for cover profile 423 607, length = 60 mm</p>
 <p><b>907 714</b> Expansion joint plate, aluminium, for cover profile 460 611, length = 60 mm</p>	 <p><b>911 922</b> Expansion joint plate, aluminium, for capping profile 423 610, length = 60 mm</p>	

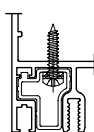
## Fixing units for tension joints for split mullions

 <p><b>599 183</b> Aluminium profile, length = 6.5 m, used for tension joints for split mullions with 911 947 and 911 948 (self-production)</p>	 <p><b>911 947</b> Screw for the tension joints for split mullions</p>	 <p><b>911 948</b> Plate spring washer, to be used with screw 911 947, for the tension joints for split mullions</p>
 <p><b>912 041</b> Centre punch, required for assembling tension joints with profile 599 183</p>	<p><b>Transom support</b> <b>994 619</b> Transom support for profile 523 310/311 (fixed point/movable point), including fixing screw</p> 	<p><b>Setting gauge</b> <b>911 913</b> Setting gauge, required for glazing when pressure plate profile 423 400 is used</p> 

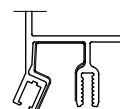
## Drainage profiles for straight joints



**911 902**  
Drainage profile excluding fixing screw, suitable for profiles 523 101/102/103/104/105, length = 60 mm (straight length)



**994 620**  
Drainage profile, can be screwed with fixing screw, suitable for profiles 523 101/102/103/104/105, length = 60 mm (slanted length)



**911 903**  
Drainage profile, suitable for profiles 523 110 – 523 113, 523 115 – 523 118, 523 120 – 523 123, length = 60 mm

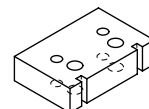
## Drainage sheets for straight and angled joints



**911 813**  
Drainage sheet, made of aluminium, for profiles 523 101 – 523 105, for straight joints, length = 60 mm



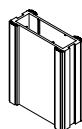
**911 912**  
Drainage sheet, made of aluminium, for profiles 523 101 – 523 105, to be used in combination with 911 813, length = 60 mm



## Shaped drainage piece

**911 967**  
Shaped drainage piece made of cellular rubber, required for split mullions

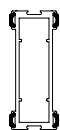
## Connecting pieces with sliding guides



**911 880**  
Connecting piece, aluminium, for profile 523 101, length = 300 mm



**911 881**  
Connecting piece, aluminium, for profile 523 102, length = 300 mm



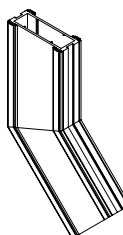
**911 882**  
Connecting piece, aluminium, for profile 523 103, length = 300 mm



**911 883**  
Connecting piece, aluminium, for profile 523 105, length = 300 mm



**911 884**  
Connecting piece, aluminium, for profile 523 104, length = 300 mm



**911 865**  
Connecting piece, aluminium, for internal and external corner of 135°, with mullion profile 523 101, leg length = 150 mm

**911 866**  
Connecting piece, aluminium, for internal and external corner of 135°, with mullion profile 523 102, leg length = 250 mm

**911 867**  
Connecting piece, aluminium, for internal and external corner of 135°, with mullion profile 523 103, leg length = 250 mm

**911 868**  
Connecting piece, aluminium, for internal and external corner of 135°, with mullion profile 523 105, leg length = 300 mm

**911 869**  
Connecting piece, aluminium, for internal and external corner of 135°, with mullion profile 523 104, leg length = 300 mm

**911 870\***  
Connecting piece, as 911 865, manufactured for an angle setting between 97° and 150°

**911 871\***  
Connecting piece, as 911 866, manufactured for an angle setting between 97° and 150°

**911 872\***  
Connecting piece, as 911 867, manufactured for an angle setting between 97° and 150°

**911 873\***  
Connecting piece, as 911 868, manufactured for an angle setting between 97° and 150°

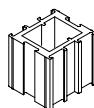
**911 874\***  
Connecting piece, as 911 869, manufactured for an angle setting between 97° and 150°

Leg lengths of more than 300 mm are available on request.

\* Not stock item, please take delivery time into account.

## Connecting profiles for mullions, 6.5 m long, for self-production of connecting pieces

(Please order sliding PVC guide profiles separately).



**599 606**  
for profile 523 101

**599 607**  
for profile 523 102

**599 608**  
for profile 523 103

**599 609**  
for profile 523 105

**599 610**  
for profile 523 104

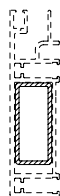
## Sliding PVC guide profile



**900 282**

Sliding PVC guide profile, suitable for connecting profiles 599 606 – 599 610, length = 5 m, 4 sections required for each connecting profile

## Connecting pieces for split mullion



**911 995**  
Connecting piece, aluminium, for profile 523 131, length = 300 mm

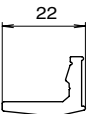

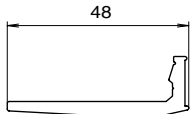
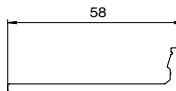
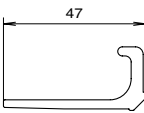
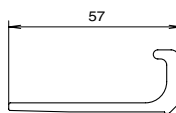
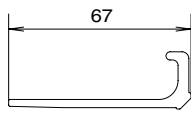

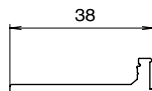
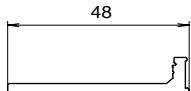
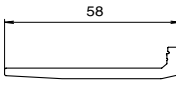
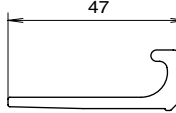
**911 996**  
Connecting piece, aluminium, for profile 523 132, length = 300 mm

**911 997**  
Connecting piece, aluminium, for profile 523 133, length = 300 mm

**911 998**  
Connecting piece, aluminium, for profile 523 137, length = 300 mm



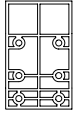
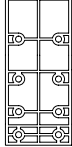


**911 999**  
Connecting piece, aluminium, for profile 523 134, length = 300 mm

## Glazing bridges / glass supports

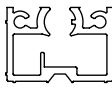
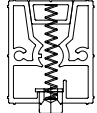

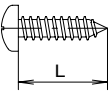
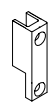
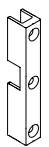
 <p><b>911 909</b> Glass support, 16 mm, suitable for transom profiles 523 300/ 301/302/ 303, thickness of the insert element between 4 and 12 mm</p>	 <p><b>911 910</b> Glass support, 32 mm, suitable for transom profiles 523 300/ 301/302/ 303, thickness of the insert element between 20 and 28 mm</p>	 <p><b>911 911</b> Glass support, 42 mm, suitable for transom profiles 523 300/ 301/302/ 303, thickness of the insert element between 30 and 38 mm</p>
 <p><b>911 985</b> Glass support, 52 mm, suitable for transom profiles 523 300/ 301/302/ 303, thickness of the insert element between 40 and 48 mm</p>		
 <p><b>911 960</b> Glass support, 28 mm, suitable for transom profile 523 310, thickness of the insert element between 20 and 28 mm</p>	 <p><b>911 961</b> Glass support, 38 mm, suitable for transom profile 523 311, thickness of the insert element between 30 and 38 mm</p>	 <p><b>911 968</b> Glass support, 48 mm, suitable for transom profile 523 311, thickness of the insert element between 40 and 48 mm</p>
 <p><b>911 809</b> Glass support, 16 mm, suitable for transom profiles 519 320/321, thickness of the insert element between 4 and 12 mm</p>	 <p><b>911 810</b> Glass support, 32 mm, suitable for transom profiles 519 320/321, thickness of the insert element between 20 and 28 mm</p>	 <p><b>911 811</b> Glass support, 42 mm, suitable for transom profiles 519 320/321, thickness of the insert element between 30 and 38 mm</p>
 <p><b>911 898</b> Glass support, 48 mm, suitable for transom profiles 519 320/321, thickness of the insert element between 20 and 28 mm</p>	 <p><b>911 853</b> Glass support, 28 mm, suitable for transom profile 419 371, thickness of the insert element between 20 and 28 mm</p>	

## T-brackets and templates

### T-brackets

 <p><b>911 889</b> Plastic t-bracket, black, suitable for transom profile 523 300</p>	 <p><b>911 890</b> Plastic t-bracket, black, suitable for transom profile 523 301</p>	 <p><b>911 891</b> Plastic t-bracket, black, suitable for transom profile 523 302</p>
 <p><b>911 892</b> Plastic t-bracket, black, suitable for transom profile 523 303</p>	 <p><b>911 852</b> Washer, required for t-bracket 911 889 if transom profile 523 300 is used</p>	 <p><b>911 564</b> Fixing material, cf. pages 32-34, 37, 39</p>

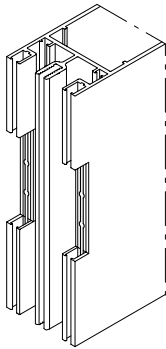
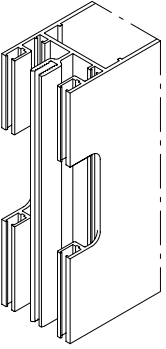
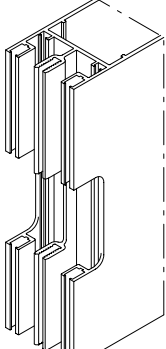

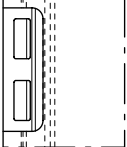
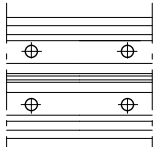
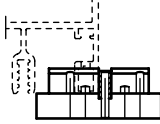
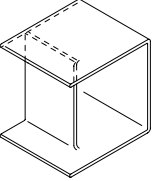
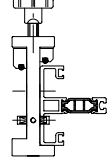


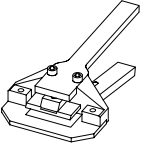
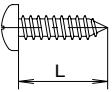
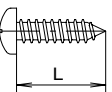
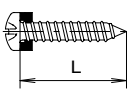
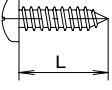


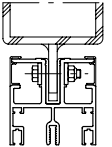

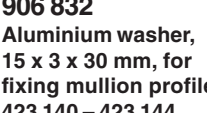
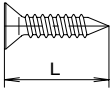
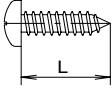
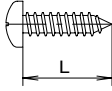
### T-brackets for deepened transoms

 <p><b>911 989</b> T-bracket, required for connecting rod 599 183</p>	 <p><b>994 625</b> T-bracket with spring pin, for deepened transoms</p>	 <p><b>912 005</b> T-bracket, required for slanted deepened transom</p>
 <p><b>902 989</b> Screw ST 4.8 x 38, DIN 7981, required if t-bracket 911 989 is used (2 required for each t-bracket)</p>	 <p><b>994 626</b> T-bracket including fixing material and drainage sheet for t-joint</p>	 <p><b>994 627</b> T-bracket including fixing material and drainage sheet for cross joint</p>

### Templates

 <p><b>911 851</b> T-bracket template, for fixing transoms</p>	 <p><b>911 848</b> Through-hole template for fixing the transom, for transom profiles 523 300/301/302/303</p>	 <p><b>911 816</b> Drilling jig for vapour pressure equalization holes, for polygonal pressure plate profiles 419 405/406/407/408/410/411</p>
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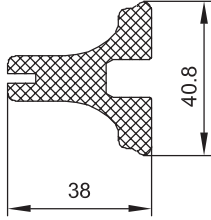
## Punching tools, suitable for punching rack 992 963 (see auxiliary accessories)

 <p><b>994 600</b> Punching tool for mullions: transom space 60.5 x 10 mm, punching the screw holes for fixing the transom (deepened transom)</p> <p><b>912 014</b> Replacement knife for 994 600 (transom space)</p> <p><b>912 022</b> Replacement knife for 994 600 (screw holes)</p> <p><b>994 510</b> Supplementary part, required for polygonal mullions 519 110 – 519 123, to be used in combination with 994 600 only</p>	 <p><b>994 501</b> Punching tool, as 994 600, but excluding hole punching, suitable for mullions, transom space 68 x 22 mm (inlet transom)</p> <p><b>912 016</b> Replacement knife for 994 501</p>	 <p><b>994 602</b> Punching tool for removing the mullion's middle bridge (screw channel), 61 x 18.5 mm (inlet transom)</p> <p><b>912 017</b> Replacement knife for 994 602</p>
 <p><b>994 503</b> Punching tool for holes for fixing the transom to the mullion</p> <p><b>912 018</b> Replacement knife for 994 503</p>	 <p><b>994 607</b> Punching tool for transom support 994 619</p> <p><b>912 019</b> Replacement knife for 994 607</p>	 <p><b>994 506</b> Punching tool for transom fixing holes for profiles 523 310/311/312</p> <p><b>912 020</b> Replacement knife for 994 506</p>
 <p><b>911 847</b> Drilling jig for fixing the transom to the mullion (deepened transom)</p>	 <p><b>992 796</b> Punching tool for the profile 560 703</p>	 <p><b>912 006</b> Drilling jig for the transom fixing holes for the profiles 523 310/311/312</p>
 <p><b>906 925</b> Hollow punch, required for the external glazing gaskets, for punching vapour pressure equalization holes</p>	 <p><b>908 152</b> Hollow punch, required for the external glazing gaskets, for punching vapour pressure equalization holes, employed if a drilling machine is used</p>	 <p><b>994 604</b> Gasket cutting shears, suitable for external pressure plate glazing gaskets</p>
 <p><b>911 893</b> Self-tapping screw, ST 4.2 x 13, DIN 7981, for fixing deepened transoms to the mullion</p>	 <p><b>902 162</b> Self-tapping screw, ST 4.8 x 16, DIN 7981</p>	 <p><b>908 956</b> Self-tapping screw, ST 4.2 x 22 mm, including neoprene washer</p>
 <p><b>906 822</b> Self-tapping screw, ST 4.8 x 22, DIN 7981, for sliding connections</p>	 <p><b>901 133</b> Washer, DIN 125, A 5.3, suitable for 906 822</p>	 <p><b>908 069</b> Neoprene washer for fixing the supplementary profile to the transom, suitable for 906 822 with 901 133</p>
 <p><b>906 833</b> Screw, M 6 x 30 mm, DIN 933, to be used for the profiles 423 140 – 423 144</p>	 <p><b>906 834</b> Nut M 6, DIN 985, self-locking, suitable for 906 833</p>	 <p><b>906 832</b> Aluminium washer, 15 x 3 x 30 mm, for fixing mullion profiles 423 140 – 423 144</p>
 <p><b>900 656</b> Self-tapping screw, ST 3.9 x 19, DIN 7982, for fixing profile 523 910 to mullion profiles</p>	 <p><b>906 451</b> Self-tapping screw, ST 4.2 x 14, for fixing supplementary profiles 419 135/136 to the split mullion</p>	 <p><b>903 709</b> Self-tapping screw, ST 4.2 x 22, DIN 7981 So</p>

## Insulating profiles and end pieces

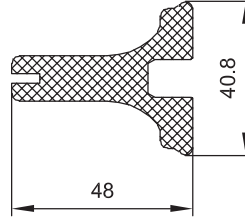
### 910 076

Insulating profile for 32 mm rebates,  
VF 60 transom,  
colour grey, length = 2.05 m



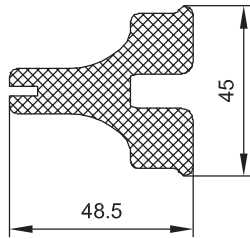
### 910 077

Insulating profile for 42 mm rebates,  
VF 60 transom,  
colour grey, length = 2.05 m



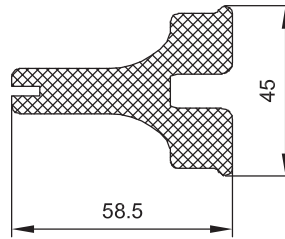
### 910 078

Insulating profile for 32 mm rebates,  
VF 60 mullion,  
colour grey, length = 2.05 m



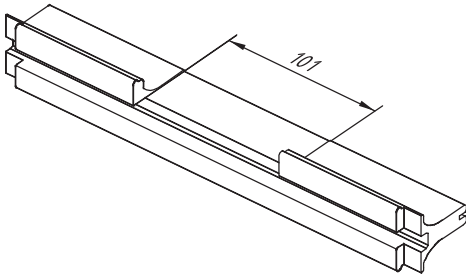
### 910 079

Insulating profile for 42 mm rebates,  
VF 60 mullion,  
colour grey, length = 2.05 m



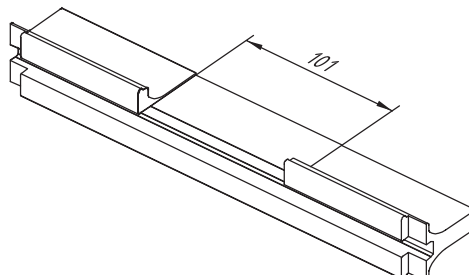
### 912 660

Insulating profile end piece for 32 mm rebates,  
VF 60 transom,  
colour grey, length = 287 mm, suitable  
for the glass support 911 910



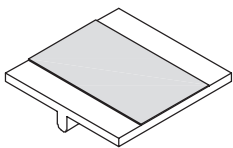
### 912 661

Insulating profile end piece  
for 42 mm rebates, VF 60 transom,  
colour grey, length = 287 mm, suitable  
for the glass support 911 911



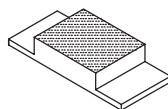
### 912 916

Sealing piece, 50 x 56 x 5 mm,  
EPDM-cellular rubber with  
stainless steel plate A2



### 912 917

Sealing pad, 56 x 20 x 8 mm,  
EPDM-cellular rubber,  
selfadhesive on one side



### 912 616

External pressure plate glazing gasket,  
black, suitable for the profiles

419 430/431  
519 432/433  
519 434



912 616 22 0002 coiled to the left  
912 616 22 0003 coiled to the right

### 912 611

Internal glazing gasket,  
black, gap dimension 4



912 611 22 0002 coiled to the left  
912 611 22 0003 coiled to the right  
prepared for spool  
912 816 22 gasket frame

### 912 612

Internal glazing gasket,  
black, gap dimension 6



912 612 22 0002 coiled to the left  
912 612 22 0003 coiled to the right

912 812 22 gasket frame

### 912 613

Internal glazing gasket,  
black, gap dimension 8



912 613 22 0002 coiled to the left  
912 613 22 0003 coiled to the right

912 813 22 gasket frame

### 912 614

Internal glazing gasket,  
black, gap dimension 10



912 614 22 0002 coiled to the left  
912 614 22 0003 coiled to the right

912 814 22 gasket frame

### 912 615

Internal glazing gasket,  
black, gap dimension 12



912 615 22 0002 coiled to the left  
912 615 22 0003 coiled to the right

912 815 22 gasket frame

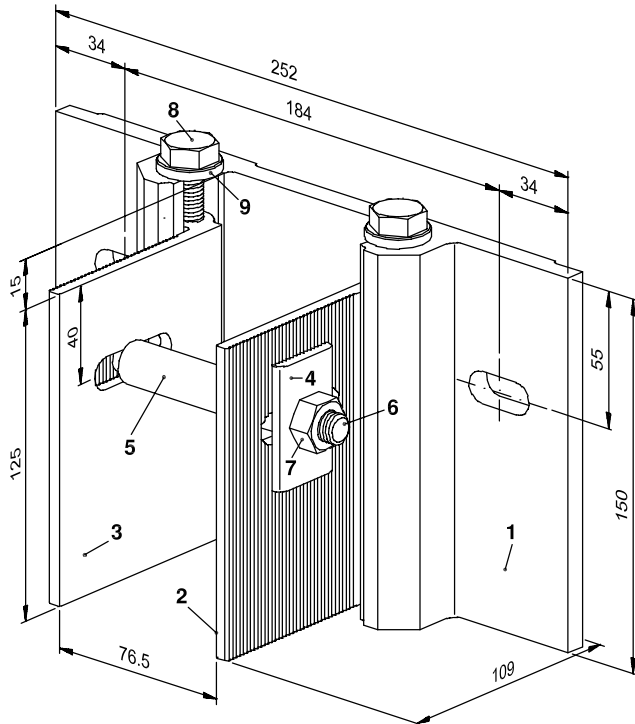
### 901 963

Roll-in tool  
For rolling continuous  
pressure plate  
glazing gaskets into  
insulating profiles

Surcharge for gasket frames  
see accessories series

1.0 VF50 RR

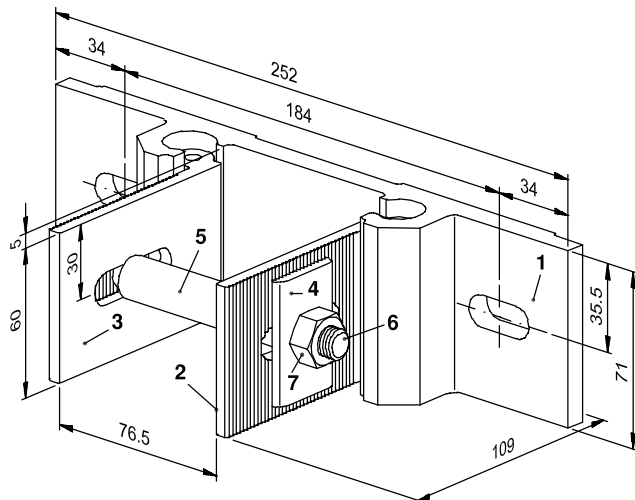
## Long bracket 912 744



Long bracket 912 744

Pos.	Quantity	Denomination
1	1	Wall panel
2	1	Left leg plate
3	1	Right leg plate
4	2	Fixing plate
5	1	Sleeve 17.2 x 2.3 - A2
6	1	Hexagon screw DIN 931 M12 x 110-A2 (self-locking)
7	1	Hexagon nut DIN 934 M12 - A2
8	2	Hexagon screw DIN 933 M10 x 55 - A2
9	2	Washer DIN 7349 10.5 - A2

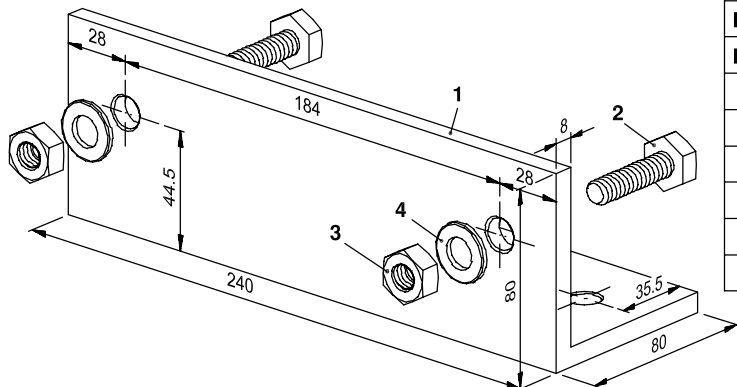
## Short bracket 912 745



Short bracket 912 745

Pos.	Quantity	Denomination
1	1	Wall panel
2	1	Leg plate
3	1	Leg plate
4	2	Fixing plate
5	1	Sleeve 17.2 x 2.3 - A2
6	1	Hexagon screw DIN 931 M12 x 110-A2 (self-locking)
7	1	Hexagon nut DIN 934 M12 - A2

## Fixing cleat 912 746 for short bracket



Fixing cleat 912 746

Pos.	Quantity	Denomination
1	1	Cleat 80 x 80 x 8
2	2	Hexagon screw DIN 933 M12 x 40 - A2 (self-locking)
3	2	Hexagon nut DIN 934 M12 - A2
4	2	Washer DIN 125 13 - A2